## CLAIMS:

What is claimed is:

- 1 1. A tape leader apparatus for pulling tape from a
- 2 reel, said tape leader apparatus comprising:
- a first reel for receiving tape from a second reel;
- a first leader coupled to said first reel;
- a second leader coupled to a free end of said tape,
- 6 said tape being wound around said second reel;
- 7 a button coupled to a first end of said first leader
- 8 and protruding from a first surface of said first leader;
- 9 and
- said second leader including an aperture for
- 11 accepting said button to couple said first and second
- 12 leaders together.
- 1 2. The tape leader apparatus according to claim 1,
- 2 further comprising:
- 3 said second leader including a locking slit;
- 4 said button being received within said locking slit
- 5 when said first and second leaders are coupled together.
- 1 3. The tape leader apparatus according to claim 1,
- 2 further comprising:
- a base coupled to said surface and said button for
- 4 supporting said button above said surface.
- 1 4. The tape leader apparatus according to claim 3,
- 2 further comprising:

- 3 said base and said button together being mushroom-
- 4 shaped.
- 1 5. The tape leader apparatus according to claim 1,
- 2 further comprising:
- 3 said first leader having a first portion and a
- 4 second portion;
- 5 said first portion having a first end connected to
- 6 said first reel and a second end connected to said second
- 7 portion;
- 8 said second portion including a first end and a
- 9 second end, said first end being a narrow neck portion
- 10 that is narrower than a width of said first portion; and
- said button being coupled to said second end of said
- 12 second portion.
  - 1 6. The tape leader apparatus according to claim 1,
  - 2 further comprising:
  - 3 said first leader including a plurality of spacing
  - 4 apertures for providing space for receiving said button
  - 5 and preventing indentations in said tape when said first
  - 6 and second leaders are coupled together.
  - 1 7. The tape leader apparatus according to claim 6,
  - 2 further comprising:
  - 3 said plurality of spacing apertures being spaced
  - 4 throughout said first leader one revolution apart.
  - 1 8. The tape leader apparatus according to claim 1,
  - 2 further comprising:

- a wrapping aperture in said first leader located at
- 4 said second end of said first portion for receiving said
- 5 button when said first leader is wound on a hub.
- 1 9. The tape leader apparatus according to claim 1,
- 2 further comprising:
- a gap formed between a bottom of said protruding
- 4 button and said first surface for receiving said second
- 5 leader when said first and second leaders are coupled
- 6 together.
- 1 10. The tape leader apparatus according to claim 1,
- 2 further comprising:
- 3 said first reel having a hub;
- 4 said hub having a recess for receiving said button
- 5 when said first and second leaders and said tape are
- 6 wrapped around said hub.
- 1 11. The tape leader apparatus according to claim 1,
- 2 further comprising:
- 3 said second leader including a single spacing
- 4 aperture for providing space for receiving said button
- 5 and preventing indentations in said tape when said first
- 6 and second leaders are coupled together.
- 1 12. The tape leader apparatus according to claim 1,
- 2 further comprising:
- 3 said second leader including a first and second
- 4 flange;

5 said first flange located along a first side of said

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- 6 second leader; and
- 7 said second flange located along a second side of
- 8 said second leader.
- 1 13. A tape leader apparatus for pulling tape from a
- 2 reel, said tape leader apparatus comprising:
- a first reel for receiving tape from a second reel;
- a first leader coupled to said first reel;
- 5 a second leader coupled to a free end of said tape,
- 6 said tape being wound around said second reel;
- 7 a button coupled to a first end of said first leader
- 8 and protruding from a first surface of said first leader;
- 9 said second leader including an aperture for
- 10 accepting said button;
- said second leader including a locking slit;
- 12 said button being received within said locking slit
- 13 when said first and second leaders are coupled together;
- 14 a base coupled to said surface and said button for
- 15 supporting said button above said surface;
- said base and said button together being mushroom-
- 17 shaped;
- a gap formed between a bottom of said protruding
- 19 button and said first surface for receiving said second
- 20 leader when said first and second leaders are coupled
- 21 together;
- said first leader having a first portion and a
- 23 second portion;

- said first portion having a first end connected to
- 25 said first reel and a second end connected to said second

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- 26 portion;
- said second portion including a first end and a
- 28 second end, said first end being a narrow neck portion
- 29 that is narrower than a width of said first portion;
- 30 said button being coupled to said second end of said
- 31 second portion;
- 32 said first leader including a plurality of spacing
- 33 apertures for providing space for receiving said button
- 34 and preventing indentations in said tape when said first
- 35 and second leaders are coupled together;
- 36 said plurality of spacing apertures being spaced
- 37 throughout said first leader one revolution apart;
- a wrapping aperture in said first leader located at
- 39 said second end of said first portion for receiving said
- 40 button when said first leader is wound on a hub;
- 41 said first reel having a hub;
- 42 said hub having a recess for receiving said button
- 43 when said first and second leaders and said tape are
- 44 wrapped around said hub;
- 45 said second leader including a single spacing
- 46 aperture for providing space for receiving said button
- 47 and preventing indentations in said tape when said first
- 48 and second leaders are coupled together;
- 49 said second leader including a first and second
- 50 flange;
- said first flange located along a first side of said
- 52 second leader; and

- said second flange located along a second side of
- 54 said second leader.
- 1 14. A method for pulling tape from a reel, said method
- 2 comprising:
- inserting a button that is coupled to a first end of
- 4 a first leader through an aperture that is located in a
- 5 second leader;
- said first leader being coupled to a first reel;
- 7 said second leader being coupled to a free end of a
- 8 tape that is wound around said second reel, said first
- 9 reel receiving said tape from said second reel; and
- 10 locking said first and second leaders together by
- 11 pulling said first leader away from said second leader
- 12 causing said button to move out of said aperture and into
- 13 a locking slit that is formed at one side of said
- 14 aperture.